

HARDFACE HCP-O

For Welding Professionals



**The best choice for
out of position chromium
cast iron welds**



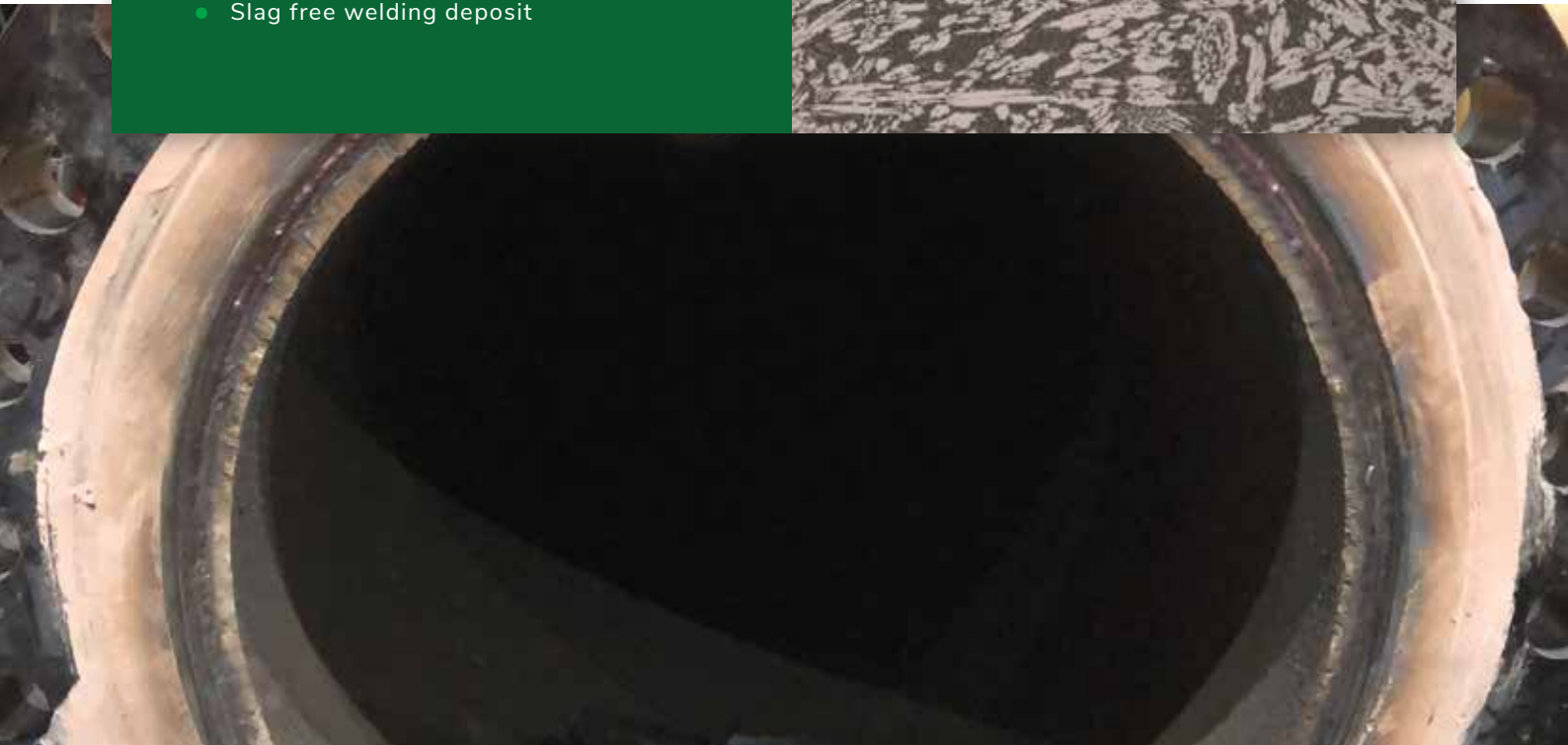
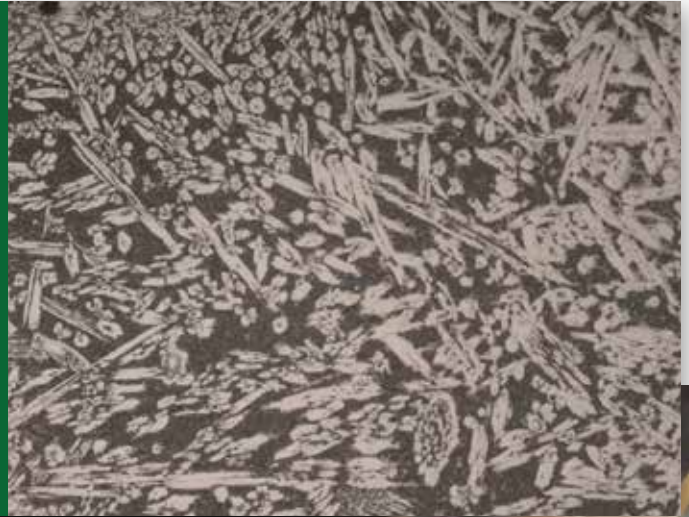
HARDFACE HCP-O is a self shielded metal cored wire with a highly abrasion resistant chromium carbide deposit.

It can easily be used on-site or even under difficult atmospheric conditions, as it can be used without a shielding gas.

HARDFACE HCP-O is suitable for hardfacing components subject to extreme abrasion and moderate impact.

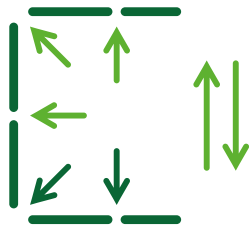
Why choose this solution?

- The wire is specially formulated for out of position welding
- Clean surface with stress relief cracks
- Highly resistant to severe abrasion and moderate impact
- Slag free welding deposit



Product Details

Classification:	EN 14700: T Fe15
Available Diameter:	1.2 mm and 1.6 mm
Hardness:	58 - 64 HRC (as welded, three-layer deposit)
Welding Positions:	



Out of position welding also possible using short circuit or pulsed arc modes of transfer



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