

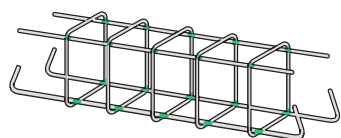


REPAIR & MAINTENANCE POCKET GUIDE

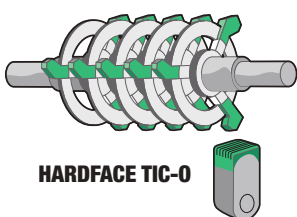


FRICION, ABRASION, EROSION, CAVITATION, CORROSION

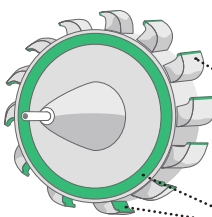
LEADING MANUFACTURER OF TECHNICAL CORED WIRES



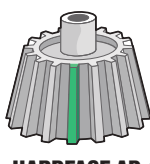
SPEEDARC T11



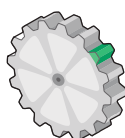
HARDFACE TIC-0



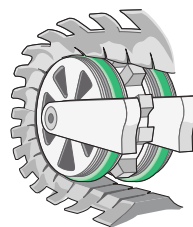
HARDFACE STAINCARBW



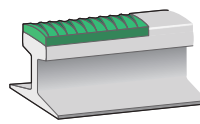
**HARDFACE AP-0
HARDFACE TLN-0**



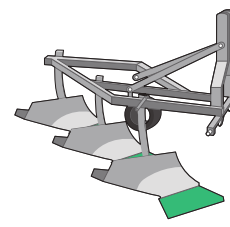
**HARDFACE HC-0
HARDFACE CNV-0
HARDFACE TIC-0**



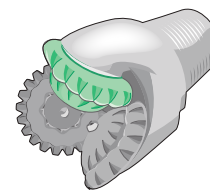
**HARDFACE AP-0
HARDFACE TLN-0**



HARDFACE AP-0



**HARDFACE BN-0
HARDFACE HC-0
HARDFACE CNV-0
HARDFACE TIC-0**



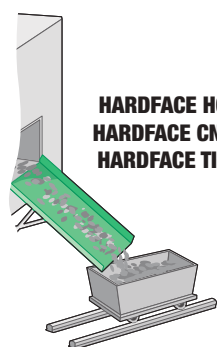
HARDFACE STAINCARBW



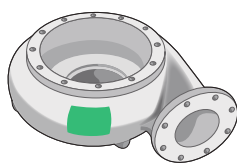
HARDFACE STAINCARBW



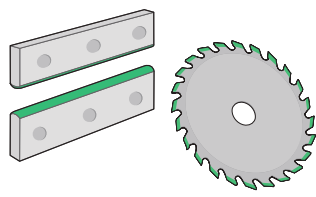
**HARDFACE HC-0
HARDFACE CNV-0
HARDFACE TIC-0**



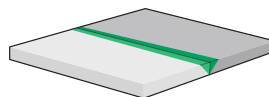
**HARDFACE HC-0
HARDFACE CNV-0
HARDFACE TIC-0**



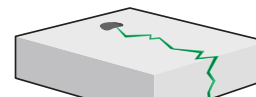
CAST NICI-G / -0



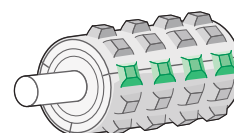
STELLOY 21-G / -0



**TRI S 312-0
TETRA V 312-G**



GAMMA 182-0



**HARDFACE HC-0
HARDFACE CNV-0
HARDFACE TIC-0**

		JOINING / CRACKS REPAIR	MINERAL ABRASION	METAL/METAL FRICTION	HIGH TEMPERATURE	WORK HARDENING	IMPACT	CORROSION	STRESS RELIEF CRACKING DEPOSIT	MACHINING
	HARDNESS									
SPEEDARC T11		★								★★★
TRI S 312-0 TETRA V 312-G		★★		★			★	★★		★★★
GAMMA 182-0		★★★		★	★★★	★		★★★		★★
CAST NICI-G / -0		★★		★		★★				★★★
HARDFACE TLN-0	38 HRC			★						★★
HARDFACE TIC-0	57 HRC		★★		★		★★★		★	
HARDFACE HC-0	61 HRC		★★		★		★		★	
HARDFACE BN-0	65 HRC		★★★				-		★	
HARDFACE CNV-0	65 HRC		★★★		★★★		★		★	
HARDFACE STAINCARBW	63 HRC		★★★				★	★★	★	
HARDFACE AP-0	25 to 48 HRC			★★		★★★	★★			★★
STELLOY 21-G / -0	33 to 40 HRC			★★★	★★★	★★	★★★	★★★		★★

★★★ PERFECTLY SUITABLE

★★ HIGHLY SUITABLE

★ SUITABLE

- NOT RECOMMENDED

(-O) OPEN ARC WELDING (-G) GAS SHIELDED WELDING

NOTES

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