


<b>Technical data sheet</b>  011121MBA	<p style="text-align: center;">Gouging Cored Wire</p> <h1 style="text-align: center;">GROOVALLOY</h1>	 <b>Welding Alloys</b>
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## CLASSIFICATION

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## DESCRIPTION

- Cored wire for gouging and cutting of metallic materials.
- May be used on almost all types of steel
- May be used in combination with a blowing system that removes the molten metal

## APPLICATIONS

Gouging, drilling and cutting of all metals molten by an electric arc: steel, cast iron, aluminum, nickel and copper base alloys

## OPERATING CONDITIONS

The parameters depend materials to be treated. Stick-out length should be short, 10 to 15 mm. Voltage to be adjusted between 42 and 45 V. Amperage to be used: up to 1000 A.

## DIAMETERS (mm)

1,6 and 2.4 mm

Other diameters: please ask

## PACKAGING

Diameter	1.6 mm	2.4 mm
Packaging	EN ISO 544: BS300	EN ISO 544: B450
Weight	15 kg	25 kg

Other packaging and other diameters: please consult us